

Message Text

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ACTION EB-08

INFO OCT-01 EUR-12 ISO-00 DODE-00 NSAE-00 TRSE-00

ERDA-05 CIAE-00 COME-00 USIE-00 SSO-00 ERDE-00

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-----024175 011737Z /50

O 011721Z SEP 77

FM AMEMBASSY PARIS

TO SECSTATE WASHDC IMMEDIATE 7986

C O N F I D E N T I A L SECTION 01 OF 02 PARIS 25487

USOECD

EXCON

E.O. 11652: XGDS1

TAGS: ESTC, COCOM, BE, RO

SUBJ: BELGIAN NC MILLING AND BORING MACHINES TO ROMANIA

IL 1091

REF: COCOM DOC. (77) 624

1. URGENCY REQUEST: 2 TYPE MC 110 S MM, 4 TYPE MC 130 PBC 1400, AND 4 TYPE MC 160 SMM BORING AND MILLING MACHINES WITH TOOL CHANGERS AND NUMERICAL CONTROLS TO ROMANIA. VALUE \$8,692,000.

2. IN ORDER TO PROTECT COMMERCIAL INFORMATION DURING PRESENT STATE OF NEGOTIATION BELGIAN DEL HAS PROVIDED FOLLOWING LIST OF POTENTIAL END USERS WITH WHICH NEGOTIATIONS ARE PROCEEDING.

- 1) INTREPRINDEREA PROGRESUL, BRAILA FOR CONSTRUCTION OF EARCH MOVING EQUIPMENT (EXCAVATORS BULLDOZERS, ETC);
- 2) INTREPRINDEREA 1 MAI, PLOIESTI FOR MANUFACTURING OF PETROLEUM EXTRACTING MATERIAL;

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- 3) INTREPRINDEREA 1 AOUT, BUCAREST FOR CONSTRUCTION OF DIESEL MOTORS;
- 4) INTREPRINDEREA DE MASINI UTILE, BUCAREST FOR MACHINE TOOL BUILDING;
- 5) INTREPRINDEREA INFRATIREA, ORADEA FOR MACHINE TOOL BUILDING;
- 6) INTREPRINDEREA DI STRUNGURI, ARAD FOR MACHINE TOOL

BUILDING;

7) INTREPRINDEREA DE MASINI UNELTE-BACAU FOR MACHINE
TOOL BUILDING;

8) INTREPRINDEREA MECANICA, ROMAN FOR MACHINE TOOL

9) INTREPRINDEREA 23 AOUT, BUCAREST FOR MACHINE

TOOL BUILDING;

10) INTREPRINDEREA DE UTILAJ GREU, IASI, FOR FABRI-

CATION OF GEAR BOXES AND METALLURGY EQUIPMENT;

LL) INTREPRINDEREA DE TRACTORUL, BRASOV FOR CONSTRUC-
TION OF EARTH MOVING EQUIPMENT (EXCAVATORS BULL-
DOZERS).

3. THE TYPE MC LL0 S MM IS THREE AXES SIMULTANIOUS CON-
TOURING. IT HAS A TRAVEL LENGTH OF 6000 MM ON X AXES WITH
AN ACCURACY OF 0.035MM (PLUS OR MINUS), 1500 MM ON Y AXES
WITH ACCURACY OF 0.025, 800 MM ON Z WITH ACCURACY OF
0.0L5 MM. THERE IS A SINGLE WORKING SPINDLE. SPINDLE
POWER IS 15KW. THE DIAMETER OF THE SPINDLE IS LL0MM
(WITH A MOVEMENT OF 300MM) AT 0.02 MM.

4. THE TYPE MC L3O P. BC 1400 IS 3 AXES SIMULTANEOUD CON-
TOURING WITH A TRAVEL OF 3600 MM ON X AXES WITH ACCURACY
OF 0.035MM, 2000 ON Y AXES WITH ACCURACY OF 0.025 MM,
1000 ON Z WITH ACCURACY OF 0.015 MM AND 1500 ON W WITH
ACCURACY OF 0.025 MM. THERE IS A SINGLE SPINDLE. THE

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SPINDLE POWER IS 22 KW THE DIAMETER OF THE SPINDLE IS 130
(WITH A MOVEMENT OF 300 MM) AT 0.02 MM.

5. THE TYPE MC 160 S. MM IS THREE AXES SIMULTANEOUS CON-
TOURING WITH A TRAVEL OF 12000 MM ON X WITH AN ACCURACY
OF 0.035MM, 3600 ON Y WITH AN ACCURACY OF 0.035 MM, 1200
ON Z WITH AN ACCURACY OF 0.025MM AND 600MM ON W WITH AN
ACCURACY OF 0.015 MM. SINGLE SPINDLE. SPINDLE POWER OF
50 KW, DIAMETER OF SPINDLE IS 160 (WITH MOVEMENT OF 300
MM) AT 0.02 MM.

6. BELGIAN DE DID NOT YET KNOW WHICH NCS WOULD BE SUPP-
LIED BUT ASSURED USDEL THAT NCS WOULD FALL WITHIN TERMS
OF WHATEVER EMBARGO DEFINITION IS ADOPTED.

7. IN SUBMITTING REQUEST, BELGIAN DEL CITES DISCUSSION ON
BELGIAN NC PROPOSAL IN COCOM DOC. DEF (77) 1091/22. CASE
ALSO INVOKES CONSIDERATIONS SET FORTH IN COCOM REG
(77)1 ARTICLE 1(D). BELGIAN DEL HAS INFORMED USDEL BILA-
TERALLY THAT HIS AUTHORITIES WILL CONSIDER UNILATERAL
ACTION ON THIS EXPORT IF COCOM APPROVAL NOT FORTHCOMING
WITHIN REASONABLE PERIOD.

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8. BELGIAN DEL HAS ALSO NOTED THAT THESE MACHINE TOOLS
FALL WITHIN THE PROVISIONS OF THE BELGIAN PROPOSAL ON
IL 1091 EXCEPT IN ONE OR TWO MINOR RESPECTS.

9. BROCHURES ON MACHINES POUCHED KRATZ, WALINSKY AND
SCHROEDER 9/1.

10. ACTION REQUESTED: INSTRUCTIONS ON REFCASE ASAP.
SALZMAN

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Message Attributes

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